SPECIFICATION

PROCESS FOR PRODUCING TRIARYLSULFONIUM SALT

5 TECHNICAL FIELD

The present invention relates to a novel method for producing a triarylsulfonium salt useful as an acid-generating agent for a resist or a photo cationic polymerization initiator, having a structure that only one aromatic ring of three aromatic rings on the cationic portion thereof is different from the other two aromatic rings.

RELATED ARTS

10

15

20

25

30

A triarylsulfonium salt is broadly used as a photo acid-generating agent in a photolithography step in a field of semiconductor manufacturing.

These triarylsulfonium salts can be easily convertible into various counter anions via a triarylsulfonium halide (e.g. chloride, bromide, etc.) as an intermediate.

The known synthetic methods of triarylsulfonium bromide include, for example, (1) a method for reacting a diaryl sulfoxide and a Grignard reagent (see, e.g. non-patent literature 1, non-patent literature 2, etc.), (2) a method for condensing a diaryl sulfoxide and an aromatic hydrocarbon in the presence of aluminum chloride (see, e.g. non-patent literature 3), (3) a method for reacting a diaryl dichloro sulfide and an aromatic hydrocarbon in the presence of aluminum chloride (see, e.g. non-patent literature 4), and (4) a method for reacting a diaryl sulfide and a diaryl iodonium salt (see, e.g. non-patent literature 5).

These methods, however, have such problems as severe reaction conditions under high temperature (e.g. reflux operation by heating, melt reaction, etc.), generation of sulfurous acid gas and drainage of a large amount of aluminum waste liquid.

Therefore, a method for reacting a diaryl sulfoxide and an aryl Grignard reagent under a mild condition by coexisting with triethyloxonium tetrafluoroborate (Et₃O·BF₄) as an alkylating agent has been proposed (see, e.g. non-patent literature 6). However, Et₃O·BF₄ to be used in this method has problems that it is not only expensive but also an unstable compound and in addition is so harmful to human body that it is difficult to use and handle. It is not disclosed at all whether a sulfonium salt having a different structure on the cation portion is present or not as a byproduct in synthesizing an objective triarylsulfonium salt by this method.

5

10

15

20

25

30

To solve this problem, a method for synthesizing a triarylsulfonium salt by coexisting with chlorotrimethylsilane (TMSCl) as an activator instead of Et₃O·BF₄ has been proposed (see, e.g. patent literature 1). However, this method is suitable for synthesizing a sulfonium salt having three aromatic rings of the same structure on the cation portion, but has a problem that when this method is used as a method for introducing an aromatic ring having a different structure (structure b) from the aromatic rings of a diaryl sulfoxide [two aromatic rings thereof have the same structure (structure a)] into the above diaryl sulfoxide, obtained sulfonium salts having three aromatic rings include not only an objective compound (that is, a compound where two of three aromatic rings are of structure a, and another is of structure b), but also two kind of byproducts having different combinations of the aromatic rings (that is, a compound where all of three aromatic rings are of structure a, and/or a compound where one of three aromatic rings is of structure a, and the other two of them are of structure b).

Especially, when a triarylsulfonium salt is used as an acid-generating agent for a resist, coexisting byproducts are not suitable due to harmful effects on , for example, patterning, sensitivity, etc., which is difficult to be improved.

Under these situations, development of a method for effectively producing a triarylsulfonium salt having a structure that only one aromatic ring of three aromatic rings thereof is different, in a high yield without forming any byproduct, has been desired.

Patent Literature 1: JP-3163615

Non-patent Literature 1: B.S.Wildi, S.W.Taylor and H.A.portratz, Journal of the American Chemical Society, Vol.73, p.1965 (1951)

Non-patent Literature 2: J.L. Dektar and N.P. Hacker, Journal of the American Chemical Society, Vol.112, No.16, p.6004 (1990)

Non-patent Literature 3: G.H.Wiegand and W.E.McEwen, The Journal of Organic Chemistry, Vol.33, No.7, p.2671 (1968)

Non-patent Literature 4: G.Dougherty and P.D.Hammond, Journal of the American Chemical Society, Vol.61, p.80 (1939)

Non-patent Literature 5: J.V.Crivello and J.H.W.Lam, The Journal of Organic Chemistry, Vol.43, No.15, p.3055 (1978)

Non-patent Literature 6: Kenneth K.Anderson and Nicholas E.Papanikolaou, Tetrahedron Letters, No.45, p.5445 (1966)

15

20

10

. 5

DESCRIPTION OF THE INVENTION

PROBLEM TO BE SOLVED BY THE PRESENT INVENTION

The present invention has been completed under such circumstances mentioned above, and the theme of the present invention is to provide a method for effectively producing a triarylsulfonium salt having a structure that only one aromatic ring of three aromatic rings on the cation portion thereof is different from the other two aromatic rings (hereinafter, abbreviated as a triarylsulfonium salt relating to the present invention) in a high yield without forming any byproducts.

25

MEANS TO SOLVE THE PROBLEM

The present invention has been made to solve the above problem and is the invention of a method for producing a triarylsulfonium salt represented by the general formula [4]:

$$\begin{array}{cccc}
R^1 \\
& & \\
R-S & A_1 & [4]
\end{array}$$

wherein, two R¹'s represent each hydrogen atom, halogen atom, alkyl group, haloalkyl group having 1 to 4 carbon atoms, alkoxy group, acyl group, hydroxyl group, amino group, nitro group or cyano group; R represents an aryl group which may have a substituent selected from a halogen atom, an alkyl group, a haloalkyl group having 1 to 4 carbon atoms, an alkoxy group, an alkylthio group, a N-alkylcarbamoyl group and a carbamoyl group, and the above substituent is different from one represented by the above R¹; and A₁ represents a strong acid residue,

comprising reacting a diaryl sulfoxide represented by the general formula [1]:

$$R^{1} = \begin{bmatrix} 0 \\ 1 \\ 1 \end{bmatrix}$$

$$R^{1} = [1]$$

wherein, R1 represents the same as above,

and an aryl Grignard reagent represented by the general formula [2]:

RMgX [2]

10

15

20

wherein, X represents a halogen atom; R represents the same as above, in the presence of an activator with high affinity for oxygen of 3 to 7.5 equivalents relative to the above diaryl sulfoxide, and then reacting the resultant reaction mixture with a strong acid represented by the general formula [3]:

HA_1 [3]

wherein, A_1 represents the same as above, or a salt thereof.

EFFECT OF THE INVENTION

10

20

25

30

The method for producing a triarylsulfonium salt, of the present invention can produce a desired sulfonium salt to be efficiently in a high yield by using a larger amount of an activator with high affinity for oxygen than that conventionally used, without having such problems as severe reaction conditions under high temperature (e.g. reflux operation by heating, melt reaction, etc.), generation of sulfurous acid gas, drainage of a large amount of aluminum waste liquid, production of a sulfonium salt alone having the same three aromatic rings on the cation portion and formation of byproducts as impurities. Such effects are obtained by greatly increasing an amount of use of an activator with high affinity for an oxygen atom, which has not been predicted at all.

15 BEST MODE FOR CARRYING-OUT OF THE INVENTION

In general formula [1], the halogen atom represented by R¹ includes, for example, a fluorine atom, a chlorine atom, a bromine atom and an iodine atom.

The alkyl group represented by R¹ may be straight chained, branched or cyclic group, and includes one having generally 1 to 12 carbon atoms, preferably 1 to 6 carbon atoms, which is specifically exemplified by, for example, a methyl group, an ethyl group, a n-propyl group, an isopropyl group, a n-butyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, a n-pentyl group, an isopentyl group, a sec-pentyl group, a tert-pentyl group, a neopentyl group, a 2-methylbutyl group, a 1-ethylpropyl group, a n-hexyl group, a 2-methylpentyl group, a 1,2-dimethylbutyl group, a 1-ethylbutyl group, a n-heptyl group, an isoheptyl group, a sec-heptyl group, a tert-heptyl group, a neoheptyl group, an isoheptyl group, a neoheptyl group, a neoheptyl group, a neonetyl group, a neonety

sec-nonyl group, a tert-nonyl group, a neononyl group, a n-decyl group, an isodecyl group, a sec-decyl group, a tert-decyl group, a neodecyl group, a neodecyl group, a sec-undecyl group, a tert-undecyl group, a neoundecyl group, a n-dodecyl group, an isododecyl group, a sec-dodecyl group, a tert-dodecyl group, a neododecyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cyclohexyl

The haloalkyl group having 1 to 4 carbon atoms represented by R¹ includes one having generally 1 to 4 carbon atoms, preferably 1 to 2 carbon atoms wherein some or all of hydrogen atoms are hydroganated (e.g. fluorinated, chlorinated, brominated, iodinated, etc.), and may be straight chained, branched or cyclic group, which is specifically exemplified by, for example, a fluoromethyl group, a difluoromethyl group, a trifluoromethyl group, a chloromethyl group, a dichloromethyl group, a trichloromethyl group, a bromomethyl group, a dibromomethyl group, a tribromomethyl group, a iodomethyl group, a diiodomethyl group, a triiodomethyl group, a pentafluoroethyl group, a pentafluoroethyl group, a pentaburomoethyl group, a pentaiodoethyl group, a heptafluoropropyl group, a heptachloropropyl group, a heptachlorobutyl group, a nonachlorobutyl group.

The alkoxy group represented by R¹ may be straight chained, branched or cyclic group, and includes one having generally 1 to 8 carbon atoms, preferably 1 to 6 carbon atoms, which is specifically exemplified by, for example, a methoxy group, an ethoxy group, a n-propoxy group, an isopropoxy group, a n-butoxy group, an isobutoxy group, a sec-butoxy group, a tert-butoxy group, a n-pentyloxy group, an isopentyloxy group, a sec-pentyloxy group, a tert-pentyloxy group, a neopentyloxy group, a

n-hexyloxy group, an isohexyloxy group, a sec-hexyloxy group, a tert-hexyloxy group, a neohexyloxy group, a n-heptyloxy group, an isoheptyloxy group, a sec-heptyloxy group, a tert-heptyloxy group, a neoheptyloxy group, a n-octyloxy group, an isooctyloxy group, a sec-octyloxy group, a tert-octyloxy group, a neopentyloxy group, a cyclopropoxy group, a cyclobutoxy group, a cyclopentyloxy group, a cyclohexyloxy group, a cycloheptyloxy group and a cyclooctyloxy group.

The acyl group represented by R¹ includes one derived from carboxylic acid having generally 1 to 16 carbon atoms, which is specifically exemplified by, for example, a group derived from aliphatic carboxylic acids such as a formyl group, an acetyl group, a propionyl group, a butyryl group, an isobutyryl group, a valeryl group, an isovaleryl group, a pivaroyl group, a hexanoyl group, a heptanoyl group, an octanoyl group, a nonanoyl group, a decanoyl group, an undecanoyl group, a lauroyl group, a myristoyl group, a palmitoyl group and a cyclohexylcarbonyl group; and a group derived from aromatic carboxylic acids such as an benzoyl group, a naphthoyl group and a toluoyl group.

In the general formula [2], the aryl group of the aryl group represented by R, which may have a substitutent selected from a halogen atom, an alkyl group, an haloalkyl group having 1 to 4 carbon atoms, an alkoxy group, an alkylthio group, a N-alkylcarbamoyl group, a carbamoyl group includes one generally having 6 to 14 carbon atoms, preferable 6 to 10 carbon atoms, which is specifically exemplified by, for example, a phenyl group, a naphthyl group, an anthryl group and a phenanthryl group.

The aryl group represented by R may have a substituent selected from a halogen atom, an alkyl group, a haloalkyl group having 1 to 4 carbon atoms, an alkoxy group, an alkylthio group, a N-alkylcarbamoyl group, or a carbamoyl group. Among them, the halogen atom, the alkyl group, the haloalkyl group having 1 to 4 carbon atoms, or the alkoxy group, as the substituent is the same one exemplified as the substituent represented by R¹

in the general formula [1].

5

10

15

20

25

30

The alkylthio group exemplified as the substituent of the aryl group represented by R, which may have one selected from a halogen atom, an alkyl group, an haloalkyl group having 1 to 4 carbon atoms, an alkoxy group, an alkylthio group, N-alkylcarbamoyl group, or a carbamoyl group includes one wherein oxygen atom of alkoxy group is replaced by sulfur atom, and may be straight chained, branched, or cyclic group. The specific example of such a group includes, for example, a methylthio group, an ethylthio group, a n-propylthio group, an isopropylthio group, a n-butylthio group, an isobutylthio group, a sec-butylthio group, a tert-butylthio group, a n-pentylthio group, an isopentylthio group, a sec-pentylthio group, a tert-pentylthio group, a neopentylthio group, a 2-methylbutylthio group, a 1-ethylpropylthio group, a n-hexylthio group, an isohexylthio group, a sec-hexylthio group, a tert-hexylthio group, a neohexylthio group, 2-methylpentylthio 3-methylpentylthio group, group, а a 1,2-dimethylbutylthio 2,2-dimethylbutylthio group, а group, а 1-ethylbutylthio group, a 2-ethylbutylthio group, a n-heptylthio group, an isoheptylthio group, a sec-heptylthio group, a tert-heptylthio group, a neoheptylthio group a n-octylthio group, an isooctylthio group, a sec-octylthio group, a tert-octylthio group, a neooctylthio group, a cyclopropylthio group, a cyclobutylthio group, a cyclopentylthio group, a cyclohexylthio group, a cycloheptylthio group and a cyclooctylthio group.

The N-alkylcarbamoyl group exemplified as one of a substituent of the aryl group represented by R, which may have a group selected from a halogen atom, an alkyl group, an haloalkyl group having 1 to 4 carbon atoms, an alkoxy group, an alkylthio group, a N-alkylcarbamoyl group, or a carbamoyl group includes one wherein some hydrogen atoms of carbamoyl group are replaced by alkyl groups having 1 to 6 carbon atoms. The specific example of such a group includes, for example, a N-methylcarbamoyl group, a N-ethylcarbamoyl group, a

N-n-butylcarbamoylgroup, N-isopropylcarbamoyl group, а N-isobutylcarbamoyl N-tert-butylcarbamoyl group, а group, а N-isopentylcarbamoyl N-n-pentylcarbamoyl group, а group, а N-n-hexylcarbamoylgroup, N-tert-pentylcarbamoyl group, a N-isohexylcarbamoylgroup and a N-tert-hexylcarbamoylgroup.

The halogen atom represented by X includes, for example, a fluorine atom, a chlorine atom, a bromine atom and iodine atom, among them, for example, fluorine atom or chlorine atom is preferable, and in particular, fluorine atom is more preferable.

Furthermore, substituents represented by R¹ in the general formula [1] differ from ones of the aryl group which may have substituents, represented by R in the general formula [2]. Either the following partial structure in the general formula [1]:

$$R^1$$

5

10

20

 $25 \cdot$

or R in the general formula [2] may be a phenyl group.

In the general formula [3], the strong acid residue represented by A₁ includes one derived from hydrohalic acid in the general formula [5]:

$$HX_1$$
 [5]

(wherein X_1 represents a halogen atom); a sulfonic acid in the general formula [6]:

$$R^2 - SO_3H$$
 [6]

(wherein R² represents an alkyl group, an aryl group, an aralkyl group, which may have halogen atom, or camphor group); and an inorganic strong acid in the general formula [7]:

$$HM_1Fn$$
 [7]

(wherein M₁ represents a metalloid metal and n is an integer of 4 or 6).

In the general formula [5], the halogen atom represented by X_1 includes, for example, a fluorine atom, a chlorine atom, a bromine atom and an iodine atom, and among others, a chlorine atom or a bromine atom is preferable. In

particular, a bromine atom is more preferable.

5

10

15

20

25

30

In the general formula [6], the alkyl group of the alkyl group which may have halogen atoms, represented by R2 may be straight chained, branched or cyclic_group, and includes one having generally 1 to 29 carbon atoms, preferably 1 to 18 carbon atoms, more preferably 1 to 8 carbon atoms, which is specifically exemplified by, for example, a methyl group, an ethyl group, a n-propyl group, an isopropyl group, a n-butyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, a n-pentyl group, an isopentyl group, a sec-pentyl group, a tert-pentyl group, a neopentyl group, a n-hexyl group, an isohexyl group a sec-hexyl group, a tert-hexyl group, a neohexyl group a n-heptyl group, an isoheptyl group, a sec-heptyl group, a tert-heptyl group a neoheptyl group a n-octyl group, an isooctyl group, a sec-octylgroup, a tert-octyl group, a neooctyl group, a n-nonyl group, an isononyl group, a sec-nonyl group, a tert-nonyl group, a neononyl group, a n-decyl group, an isodecyl group, a sec-decyl group, a tert-decyl group, a neodecyl group, a n-undecyl group, an isoundecyl group, a sec-undecyl group, a tert-undecyl group, a neoundecyl group, a n-dodecyl group, an isododecyl group, a sec-dodecyl group, a tert-dodecyl group, a neododecyl group, a n-tridecyl group, an isotridecyl group, a sec-tridecyl group, a tert-tridecyl group, a neotridecyl group, a n-tetradecyl group, an isotetradecyl group, sec-tetradecyl group, a tert-tetradecyl group, a neotetradecyl group, a n-pentadecyl group, an isopentadecyl group, a sec-pentadecyl group, a tert-pentadecyl group, a neopentadecyl group, a n-hexadecyl group, an isohexadecyl group, a sec-hexadecyl group, a tert-hexadecyl group, a neohexadecyl group, a n-heptadecyl group, an isoheptadecyl group, a sec-heptadecyl group, a tert-heptadecyl group, a neoheptadecyl group, a n-octadecyl group, an isooctadecyl group, a sec-octadecyl group, tert-octadecyl group, a neooctadecyl group, a n-nonadecyl group, an isononadecyl group, a sec-nonadecyl group, a tert-nonadecyl group, a neononadecyl group, a n-icosyl group, an isoicosyl group, a sec-icosyl group, a

5

10

15

20

25

30

tert-icosyl group, a neoicosyl group, a n-henicosyl group, an isohenicosyl group, a sec-henicosyl group, a tert-henicosyl group, a neoicosyl group, a n-docosyl group, an isodocosyl group, a sec-docosyl group, a tert-docosyl group, a neodocosyl group, a n-tricosyl group, an isotricosyl group, a sec-tricosyl group, a tert-tricosyl group, a neotricosyl group, a n-tetracosyl group, an isotetracosyl group, a sec-tetracosyl group, a tert-tetracosyl group, a neotetracosyl group, a n-pentacosyl group, an isopentacosyl group, a sec-pentacosyl group, a tert-pentacosyl group, a neopentacosyl group, a n-hexacosyl group, an isohexacosyl group, a sec-hexacosyl group, a tert-hexacosyl group, a neohexacosyl group, a n-heptacosyl group, an isoheptacosyl group a sec-heptacosyl group, a tert-heptacosyl group, a neoheptacosyl group, a n-octacosyl group, an isooctacosyl group, a sec-octacosyl group, a tert-octacosyl group, a neooctacosyl group, n-nonacosyl group, an isononacosyl group, sec-nonacosyl group, tert-nonacosyl group, a neononacosyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cyclooctyl group, a cyclononyl group, a cyclodecylgroup, a cycloundecylgroup, a cyclododecyl group, a cyclotridecyl group, a cyclotetradecyl group, a cyclopentadecyl group, a cyclohexadecyl group, a cycloheptadecyl group, a cyclooctadecyl group, a cyclononadecyl group, a cycloicosyl group a cyclohenicosyl group, a cyclodocosyl group, a cyclotricosyl group, a cyclotetracosyl group, a cyclopentacosyl group, a cyclohexacosyl group, a cycloheptacosyl group, a cyclooctacosyl group and a cyclononacosyl group.

The aryl group of the aryl group which may have halogen atoms, represented by R² includes one having generally 6 to 16 carbon atoms, preferably 6 to 14 carbon atoms, which is specifically exemplified by, for example, a phenyl group, a naphthyl group, an anthryl group, a phenanthryl group and a pyrenyl group.

The aralkyl group of an aralkyl group which may have halogen atoms, represented by R² includes one having generally 7 to 15 carbon atoms,

preferably 7 to 10 carbon atoms, which is specifically exemplified by, for example, a benzyl group, a phenethyl group, a phenylpropyl group, a phenylbutyl group, 1-methyl-3-phenylpropyl group, a phenylpentyl group, a phenylhexyl group, a phenylhexyl group, a phenylhexyl group, a phenylpropyl group, a phenylpropyl group and a phenylpropyl group.

5

10

15

20

25

30

The alkyl group, the aryl group and the aralkyl group, which may have a halogen atom, represented by R² includes one wherein some or all of hydrogen atoms of the above alkyl, aryl and aralkyl group are replaced by halogen atoms (e.g. a fluorine atom, a chlorine atom, a bromine atom, an iodine atom, etc.).

Specifically, in the alkyl group, it is preferable that one, wherein all hydrogen atoms, or generally 1 to 30 hydrogen atoms, preferably 1 to 16 hydrogen atoms thereof are substituted by a halogen atom, and among others, one wherein all hydrogen atoms are substituted by a halogen atom is preferable.

Specifically, in the aryl group, it is preferable that one, wherein 1 to 5 hydrogen atoms, preferably 3 to 5 hydrogen atoms in the ring thereof are substituted by a halogen atom, and among others, one wherein all hydrogen atoms in the ring thereof are substituted by a halogen atom is preferable.

Specifically, in the aralkyl group, it is preferable that one, wherein hydrogen atoms in the alkyl group moiety and/or aryl group moiety are substituted by a halogen atom, and includes one wherein all or a part of hydrogen atoms in the alkyl group moiety thereof are substituted by a halogen atom, and 1 to 5 hydrogen atoms, preferably 5 hydrogen atoms in the aryl ring thereof are substituted by a halogen atom.

An alkyl group, an aryl group or an aralkyl group, which may have halogen atoms, represented by R², may further have a substituent other than said halogen atom and said substituent includes, for example, an alkyl group having 1 to 4 carbon atoms such as a methyl group, an ethyl group, a n-propyl group, an isopropyl group, a n-butyl group, an isobutyl group, a sec-butyl group and a tert-butyl group; a haloalkyl group having 1 to 4 carbon atoms

such as a fluoromethyl group, a difluoromethyl group, a trifluoromethyl group, a chloromethyl group, a dichloromethyl group, a trichloromethyl group, a bromomethyl group, a dibromomethyl group, a tribromomethyl group, a iodomethyl group, a diiodomethyl group, a triiodomethyl group, a triiodomethyl group, a triiodoethyl group, a triiodoethyl group, a triiodoethyl group, a pentafluoroethyl group, a pentachloroethyl group, a pentachloroethyl group, a pentachloropropyl group, a heptafluoropropyl group, a heptachloropropyl group, a heptafluorobutyl group, a nonafluorobutyl group, a nonachlorobutyl group, a nonabromobutyl group and a nonaiodobutyl group; an alkoxy group having 1 to 4 carbon atoms such as a methoxy group, an ethoxy group, a n-propoxy group, an isopropoxy group, a n-butoxy group, an isobutoxy group, a sec-butoxy group and a tert-butoxy group.

5

10

15

20

25

30

In the general formula [7], the metalloid metal represented by M₁ includes, for example, a boron atom, a silicon atom, a phosphorus atom, an arsenic atom and an antimony atom. Among them, a boron atom, a phosphorus atom, an arsenic atom, or an antimony atom is preferable, and in particular, a boron atom or a phosphorus atom is more preferable.

The activating agent having high oxygen affinity to be used in this invention includes, for example, halogenotriorganosilane, triorganophosphine and triorganophosphate, which is specifically exemplified by, for example, halogenotrialkylsilanes such as chlorotrimethylsilane, chlorotriethylsilane, chloroisopropyldimethylsilane, chlorodimethylcyclohexylsilane, chlorodimethyl(2,3-dimethylbutyl)silane, chlorodimethyl-tert-butylsilane, chlorotrisopropylsilane and bromotrimethylsilane; halogenotriorganosilanes chlorodimethylphenylsilane; triorganophosphines such triphenylphosphine, tri-n-butylphosphine, tri-n-hexylphosphine, tri-n-octylphosphine, tricyclohexylphosphine, diethylphenylphosphine, dicyclohexylphenylphosphine, methyldiphenylphosphine, diphenyl-n-propylphosphine, ethyldiphenylphosphine,

isopropyldiphenylphosphine, tri(2-methylphenyl)phosphino and tri(3-methylphenyl) phosphine; triorgano phosphates such as trimethyl phosphate, triethyl phosphate, tri-n-butyl phosphate, tri-n-amyl phosphate, tri-n-ctyl phosphate, triphenyl phosphate and tritolyl phosphate. Among them, halogenotrialkylsilane is preferable, and in particular, chlorotrimethylsilane is more preferable.

5

10

15

20

25

30

The preferable examples of the diaryl sulfoxide represented in the diphenylsulfoxide, include, for example, formula [1] general · bis(3-methylphenyl)sulfoxide, bis(4-methylphenyl)sulfoxide, bis(4-methoxyphenyl)sulfoxide, bis(2-methylphenyl)sulfoxide, bis(2-methoxyphenyl)sulfoxide, bis(3-methoxyphenyl)sulfoxide, bis(4-trifluoromethylphenyl)sulfoxide, bis(4-tert-butylphenyl)sulfoxide, bis(4-fluorophenyl)sulfoxide, bis(4-chlorophenyl)sulfoxide and dinaphthylsulfoxide, bis(hydroxyphenyl)sulfoxide.

The preferable examples of the aryl Grignard reagents represented in the general formula [2] include, for example, phenylmagnesium bromide, 4-methylphenylmagnesium bromide, 3-methylphenylmagnesium bromide, 2-methylphenylmagnesium bromide, 4-tert-butylphenylmagnesium bromide, 4-methoxyphenylmagnesium 4-cyclohexylphenylmagnesium bromide, bromide, 3-methoxyphenylmagnesium bromide, 4-n-butoxyphenylmagnesium bromide, 2-n-butoxyphenylmagnesium bromide, bromide, 4-tert-butoxyphenylmagnesium 4-cyclohexyloxyphenylmagnesium bromide, 4-methylthiophenylmagnesium 2,4,6-trimethylphenylmagnesium bromide, bromide, bromide, 3,5-dimethyl-4-methoxyphenylmagnesium 4-fluorophenylmagnesium bromide, 4-chlorophenylmagnesium bromide, 4-tri-fluoromethylphenylmagnesium bromide, naphthylmagnesium bromide, chloride, 4-methylphenylmagnesium chloride, phenylmagnesium 3-methylphenylmagnesium chloride, 2-methylphenylmagnesium chloride, 4-cyclohexylphenylmagnesium 4-tert-butylphenylmagnesium chloride,

chloride, 4-methoxyphenylmagnesium chloride, 3-methoxyphenylmagnesium chloride, 4-n-butoxyphenylmagnesium chloride. 2-n-butoxyphenylmagnesium chloride, 4-tert-butoxyphenylmagnesium 4-cyclohexyloxyphenylmagnesium chloride, 4-methylthiophenylmagnesium chloride, 2,4,6-trimethylphenylmagnesium 5 chloride. 3,5-dimethyl-4-methoxyphenylmagnesium chloride, 4-fluorophenylmagnesium chloride, 4-chlorophenylmagnesium chloride, 4-trifluoromethylphenylmagnesium chloride naphthylmagnesium and chloride.

The preferable examples of the hydrohalic acid represented by the general formula [5] or a salt thereof, include, for example, hydrofluoric acid, hydrochloric acid, hydroiodic acid or a salt thereof (e.g. lithium salt, sodium salt, potassium salt, rubidium salt, silver salt, cesium salt, etc.). Among them, hydrochloric acid or hydrobromic acid is preferable, and in particular, hydrobromic acid is more preferable.

10

15

20

25

30

The preferable examples of the sulfonic acid represented by the general formula [6] or a salt thereof, include, for example, alkylsulfonic acids such as methanesulfonic acid. ethanesulfonic acid, propanesulfonic acid, butanesulfonic acid, acid, hexanesulfonic acid, pentanesulfonic acid, octanesulfonic heptanesulfonic acid, nonanesulfonic acid, decanesulfonic acid, undecanesulfonic acid, dodecanesulfonic acid, tridecanesulfonic acid, tetradecanesulfonic acid, pentadecanesulfonic acid, hexadecanesulfonic acid, heptadecanesulfonic acid, octadecanesulfonic acid, nonadecanesulfonic acid, icosanesulfonic acid, henicosanesulfonic acid, docosanesulfonic acid, tricosanesulfonic acid and tetracosanesulfonic acid; haloalkyl acids such fluoromethane sulfonic sulfonic as acid, difluoromethanesulfonic acid, trifluoromethanesulfonic acid, chloromethanesulfonic acid, dichloromethanesulfonic acid, trichloromethanesulfonic bromomethanesulfonic acid, acid, dibromomethanesulfonic acid, tribromomethanesulfonic acid,

	iodomethanesulfonic	acid,	diiodomethanesulfonic	acid,
	triiodomethanesulfonic	acid,	fluoroethanesulfonic	acid,
	difluoroethanesulfonic	acid,	trifluoroethanesulfonic	acid,
	pentafluoroethanesulfonic	acid,	chloroethanesulfonic	acid,
5	dichloroethanesulfonic	acid,	trichloroethanesulfonic	acid,
	pentachloroethanesulfonic	acid,	tribromoethanesulfonic	acid,
	pentabromoethanesulfonic	acid,	triiodoethanesulfonic	acid,
	pentaiodoethanesulfonic	acid,	fluoropropanesulfonic	acid,
	trifluoropropanesulfonic	acid,	heptafluoropropanesulfonic	acid,
10	chloropropanesulfonic	acid,	trichloropropanesulfonic	acid,
	heptachloropropanesulfonic	acid,	bromopropanesulfonic	acid,
	tribromopropanesulfonic	acid,	heptabromopropanesulfonic	acid,
	triiodopropanesulfonic	acid,	heptaiodopropanesulfonic	acid,
	trifluorobutanesulfonic	acid,	nonafluorobutanesulfonic	acid,
15	trichlorobutanesulfonic	acid,	nonachlorobutanesulfonic	acid,
	tribromobutanesulfonic	acid,	nonabromobutanesulfonic	acid,
	triiodobutanesulfonic	acid,	nonaiodobutanesulfonic	acid,
	trifluoropentanesulfonic	acid,	perfluoropentanesulfonic	acid,
	trichloropentanesulfonic	acid,	perchloropentanesulfonic	acid,
20	tribromopentanesulfonic	acid,	perbromopentanesulfonic	acid,
•	triiodopentanesulfonic	acid,	periodopentanesulfonic	acid,
	trifluorohexanesulfonic	acid,	perfluorohexanesulfonic	acid,
	trichlorohexanesulfonic	acid,	perchlorohexanesulfonic	acid,
	perbromohexanesulfonic	acid,	periodohexanesulfonic	acid,
25	trifluoroheptanesulfonic	acid,	perfluoroheptanesulfonic	acid,
	trichloroheptanesulfonic	acid,	perchloroheptanesulfonic	acid,
	perbromoheptanesulfonic	acid,	periodoheptanesulfonic	acid,
	trifluorooctanesulfonic	acid,	perfluorooctanesulfonic	acid,
•	trichlorooctanesulfonic	acid,	perchlorooctanesulfonic	acid,
30	perbromooctanesulfonic	acid,	periodooctanesulfonic	acid,
	•			

trifluorononanesulfonic acid, trichlorononanesulfonic acid, perbromononanesulfonic acid, trifluorodecanesulfonic acid, 5 trichlorodecanesulfonic acid, perbromodecanesulfonic acid, trifluoroundecanesulfonic acid, trichloroundecanesulfonic acid, perbromoundecanesulfonic acid, 10 trifluorododecanesulfonic acid, trichlorododecanesulfonic acid, perbromododecanesulfonic acid, trifluorotridecanesulfonic acid, trichlorotridecanesulfonic acid, 15 perbromotridecanesulfonic acid, trifluorotetradecanesulfonic acid, trichlorotetradecanesulfonic acid, perbromotetradecanesulfonic acid, trifluoropentadecanesulfonic acid, 20 trichloropentadecanesulfonic acid, perbromopentadecanesulfonic acid. perfluorohexadecanesulfonic acid, perbromohexadecanesulfonic acid, perfluoroheptadecanesulfonic acid, 25 perbromoheptadecanesulfonic acid, perfluorooctadecanesulfonic acid, perbromooctadecanesulfonic acid, perfluorononadecanesulfonic acid, perbromononadecanesulfonic acid, 30 perfluoroicosanesulfonic acid,

perfluorononanesulfonic perchlorononanesulfonic periodononanesulfonic perfluorodecanesulfonic perchlorodecanesulfonic periododecanesulfonic perfluoroundecanesulfonic perchloroundecanesulfonic periodoundecanesulfonic perfluorododecanesulfonic perchlorododecanesulfonic periodododecanesulfonic perfluorotridecanesulfonic perchlorotridecanesulfonic periodotridecanesulfonic perfluorotetradecanesulfonic perchlorotetradecanesulfonic periodotetradecanesulfonic perfluoropentadecanesulfonic perchloropentadecanesulfonic periodopentadecanesulfonic perchlorohexadecanesulfonic periodohexadecanesulfonic perchloroheptadecanesulfonic periodoheptadecanesulfonic perchlorooctadecanesulfonic periodooctadecanesulfonic perchlorononadecanesulfonic periodononadecanesulfonic perchloroicosanesulfonic

acid, acid,

acid,

acid, periodoicosanesulfonic perbromoicosanesulfonic acid, perchlorohenicosanesulfonic acid, perfluorohenicosanesulfonic acid, periodohenicosanesulfonic acid, perbromohenicosanesulfonic acid, acid, acid, perchlorodocosanesulfonic perfluorodocosanesulfonic acid, periododocosanesulfonic 5 perbromodocosanesulfonic acid, perfluorotricosanesulfonic acid, perchlorotricosanesulfonic acid, acid, perbromotricosanesulfonic acid, periodotricosanesulfonic . perchlorotetracosanesulfonic acid, perfluorotetracosanesulfonic acid, acid and periodotetracosanesulfonic acid; perbromotetracosanesulfonic cyclopentanesulfonic and sulfonic acids such acid 10 cycloalkyl cyclohexanesulfonic acid; halogenated cycloalkylsulfonic acids such as 2-chlorocyclopentanesulfonic acid, 2-fluorocyclopentanesulfonic acid, 2-iodocyclopentanesulfonic acid, 2-bromocyclopentanesulfonic acid, 3-chlorocyclopentanesulfonic acid, 3-fluorocyclopentanesulfonic acid, acid; 3-iodocyclopentanesulfonic 15 3-bromocyclopentanesulfonic acid, 3,4-difluorocyclopentanesulfonic acid, 3,4-dichlorocyclopentanesulfonic acid, 3,4-dibromocyclopentanesulfonic acid, 3,4-diiodocyclopentanesulfonic acid, 4-chlorocyclohexanesulfonic acid, 4-fluorocyclohexanesulfonic acid, acid, acid, 4-iodocyclohexanesulfonic 4-bromocyclohexanesulfonic 2,4-difluorocyclohexanesulfonic acid, 2,4-dichlorocyclohexanesulfonic acid, 20 2,4-dibromocyclohexanesulfonic acid, 2,4-diiodocyclohexanesulfonic acid, 2,4,6-trifluorocyclohexanesulfonic acid, 2,4,6-trichlorocyclohexanesulfonic acid, 2,4,6-tribromocyclohexanesulfonic acid, 2.4.6-triiodocyclohexanesulfonic acid, tetrafluorocyclohexanesulfonic acid, tetrachlorocyclohexanesulfonic acid, tetrabromocyclohexanesulfonic acid and 25 acids tetraiodocyclohexanesulfonic acid; aromatic sulfonic benzenesulfonic acid, naphthalenesulfonic acid, anthracenesulfonic acid, phenanthrenesulfonic acid and pyrenesulfonic acid; halogenated aromatic sulfonic acids such as 2-fluorobenzenesulfonic acid, 3-fluorobenzenesulfonic 30 4-fluorobenzenesulfonic acid, 2-chlorobenzenesulfonic acid,

3-chlorobenzenesulfonic acid, 4-chlorobenzenesulfonic acid, 3-bromobenzenesulfonic 2-bromobenzenesulfonic acid, acid, 4-bromobenzenesulfonic 2-iodobenzenesulfonic acid, acid, 4-iodobenzenesulfonic 2,4-difluorobenzenesulfonic acid, acid. 2,6-difluorobenzenesulfonic 2,4-dichlorobenzenesulfonic 5 acid, acid, 2,6-dichlorobenzenesulfonic 2,4-dibromobenzenesulfonic acid, acid, 2,6-dibromobenzenesulfonic acid, 2,4-diiodobenzenesulfonic acid, 2,6-diiodobenzenesulfonic 2,4,6-trifluorobenzenesulfonic acid, acid, 3,4,5-trifluorobenzenesulfonic acid, 2,4,6-trichlorobenzenesulfonic acid, 10 3,4,5-trichlorobenzenesulfonic acid, 2,4,6-tribromobenzenesulfonic acid, 3,4,5-tribromobenzenesulfonic 2,4,6-triiodobenzenesulfonic acid, acid, 3,4,5-triiodobenzenesulfonic pentafluorobenzenesulfonic acid, acid, pentachlorobenzenesulfonic pentabromobenzenesulfonic acid, acid, pentaiodobenzenesulfonic acid, fluoronaphthalenesulfonic acid, 15 chloronaphthalenesulfonic acid, bromonaphthalenesulfonic acid, fluoroanthracenesulfonic iodonaphthalenesulfonic acid, acid, chloroanthracenesulfonic acid. bromoanthracenesulfonic acid and iodoanthracenesulfonic acid: alkylaromatic sulfonic acids such as p-toluenesulfonic acid. 4-isopropylbenzenesulfonic acid. 20 3,5-bis(trimethyl)benzenesulfonic acid, 3,5-bis(isopropyl)benzenesulfonic acid, 2,4,6-tris(trimethyl)benzenesulfonic acid and 2,4,6-tris(isopropyl)benzenesulfonic acid; halogenatedalkylaromatic sulfonic acids 2-trifluoromethylbenzenesulfonic such as 2-trichloromethylbenzenesulfonic acid, 2-tribromomethylbenzenesulfonic acid, 2-triiodomethylbenzenesulfonic acid, 3-trifluoromethylbenzenesulfonic acid, 3-trichloromethylbenzenesulfonic acid, 3-tribromomethylbenzenesulfonic acid, 3-triiodomethylbenzenesulfonic acid, 4-trifluoromethylbenzenesulfonic acid, 4-trichloromethylbenzenesulfonic acid, 4-tribromomethylbenzenesulfonic acid, 4-triiodomethylbenzenesulfonic acid, 30 2,6-bis(trifluoromethyl)benzenesulfonic acid,

5

10

15

20

25

30

2,6-bis(trichloromethyl)benzenesulfonic acid, acid, 2,6-bis(tribromomethyl)benzenesulfonic 2,6-bis(triiodomethyl)benzenesulfonic acid, acid, 3,5-bis(trifluoromethyl)benzenesulfonic 3,5-bis(trichloromethyl)benzenesulfonic acid, 3,5-bis(tribromomethyl)benzenesulfonic acid and 3,5-bis(triiodomethyl)benzenesulfonic acid; aralkylsulfonic acids such as benzylsulfonic acid, phenethylsulfonic acid, phenylpropylsulfonic acid, phenylbutylsulfonic acid, phenylpentylsulfonic acid, phenylhexylsulfonic acid, phenylheptylsulfonic acid, phenyloctylsulfonic acid and phenylnonylsulfonic acid; halogenated aralkylsulfonic acids such as 4-fluorophenylmethyl sulfonic acid, 4-chlorophenylmethylsulfonic acid, 4-bromophenylmethylsulfonic acid, acid, 4-iodophenylmethylsulfonic acid, tetrafluorophenylmethylsulfonic tetrachlorophenylmethylsulfonic acid, tetrabromophenylmethylsulfonic acid, acid, 4-fluorophenylethylsulfonic acid, tetraiodophenylmethylsulfonic acid, 4-chlorophenylethylsulfonic acid, 4-bromophenylethylsulfonic 4-fluorophenylpropylsulfonic 4-iodophenylethylsulfonic acid, acid, 4-bromophenylpropylsulfonic 4-chlorophenylpropylsulfonic acid, acid, 4-iodophenylpropylsulfonic acid, 4-fluorophenylbutylsulfonic acid, 4-chlorophenylbutylsulfonic acid, 4-bromophenylbutylsulfonic acid and acid; alicyclicsulfonic acids such 4-iodophenylbutylsulfonic as camphorsulfonic acid; and salts thereof (e.g. lithium salt, sodium salt, potassium salt, rubidium salt, silver salt, cesium salt, etc.).

The preferable specific examples of inorganic strong acid represented by the general formula [7] or a salt thereof, include, for example, tetrafluoroborate, tetrafluoroaluminate, tetrafluoroferrate, tetrafluorogallate, hexafluorophosphate, hexafluoroarsenate, hexafluoroantimonate, hexafluorosilicate, hexafluoronickelate, hexafluorotitanate, hexafluorozirconate, and salts thereof (e.g. silver salt, potassium salt, sodium salt, lithium salt, etc.).

The more preferable specific examples of the triarylsulfonium salt represented by the general formula [4] include, for example, one (halogen salt) represented by the general formula [8]:

$$\begin{array}{ccc}
& & & \\
& & & \\
R - S & X_1 & & [8]
\end{array}$$

5 (wherein R, R^1 and X_1 are the same as mentioned above), one (sulfonic acid salt) represented by the general formula [9]:

$$R = \sum_{R=0}^{R^{1}} R^{2}SO_{3}^{\Theta} \qquad [9]$$

(wherein R, R¹ and R² are the same as mentioned above), and one (inorganic strong acid salt) represented by the general formula [10]:

$$\begin{array}{ccc}
R^{1} & & \\
R-S & M_{1}Fn & [10]
\end{array}$$

10

15

(wherein R, R^1 , M_1 and n are the same as mentioned above).

The preferable specific examples of the sulfonium salt (halogen salt) represented by the general formula [8] include, for example, 4-methylphenyldiphenylsulfonium bromide, 3-methylphenyldiphenylsulfonium bromide,

	2-methylphenyldiphenylsulfonium	bromide,	
	4-tert-butylphenyldiphenylsulfonium	bromide,	
	4-cyclohexylphenyldiphenylsulfonium	bromide,	
<u> </u>	4-methoxyphenyldiphenylsulfonium	bromide,	
5	3-methoxyphenyldiphenylsulfonium	bromide,	
	4-n-butoxyphenyldiphenylsulfonium	bromide,	
	2-n-butoxyphenyldiphenylsulfonium	bromide,	
	4-tert-butoxyphenyldiphenylsulfonium	bromide,	
	4-tert-butoxyphenyldiphenylsulfonium		
10	4-methylthiophenyldiphenylsulfonium	bromide,	
	2,4,6-trimethylphenyldiphenylsulfonium	bromide,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium	bromide,	
	4-fluorophenyldiphenylsulfonium bromide, 4-chlorophenyldiphenyl	lsulfonium	
	bromide, 4-trifluoromethylphenyldiphenylsulfonium	bromide,	
15	1-naphthyldiphenylsulfonium bromide, bis(4-methylphenyl)phenylsulfonium		
	bromide, bis(4-methoxyphenyl)phenylsulfonium	bromide,	
	bis(4-tert-butylphenyl)phenylsulfonium	bromide,	
	bis(4-trifluoromethylphenyl)phenylsulfonium	bromide,	
	bis(4-fluorophenyl)phenylsulfonium	bromide,	
20	bis(4-chlorophenyl)phenylsulfonium bromide	and	
	bis(4-hydroxyphenyl)phenylsulfonium bromide.		
	The professible enseite examples of the sulfonium salt (ha	logen salt)	

The preferable specific examples of the sulfonium salt (halogen salt) represented by the general formula [9] include, for trifluoromethanesulfonate, 4-methylphenyldiphenylsulfonium nonafluorobutanesulfonate, 4-methylphenyldiphenylsulfonium perfluorohexanesulfonate, 4-methylphenyldiphenylsulfonium 4-methylphenyldiphenylsulfonium perfluorooctanesulfonate, 4-methylphenyldiphenylsulfonium p-toluenesulfonate, pentafluorobenzenesulfonate, 4-methylphenyldiphenylsulfonium p-trifluoromethylbenzenesulfonate, 4-methylphenyldiphenylsulfonium

25

30

3-methylphenyldiphenylsulfonium 3-methylphenyldiphenylsulfonium 5 3-methylphenyldiphenylsulfonium 3-methylphenyldiphenylsulfonium 3-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 10 2-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 2-methylphenyldiphenylsulfonium 15 4-tert-butylphenyldiphenylsulfonium 4-tert-butylphenyldiphenylsulfonium 4-tert-butylphenyldiphenylsulfonium 4-tert-butylphenyldiphenylsulfonium 4-tert-butylphenyldiphenylsulfonium 20 4-tert-butylphenyldiphenylsulfonium 4-tert-butylphenyldiphenylsulfonium 4-cyclohexylphenyldiphenylsulfonium 4-cyclohexylphenyldiphenylsulfonium 4-cyclohexylphenyldiphenylsulfonium 4-cyclohexylphenyldiphenylsulfonium 25 4-cyclohexylphenyldiphenylsulfonium p-toluenesulfonate,4-cyclohexylphenyldiphenylsulfonium pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 30 trifluoromethanesulfonate,

3-methylphenyldiphenylsulfonium

3-methylphenyldiphenylsulfonium

trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate,

4-cyclohexylphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium

nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, 5 pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, 10 p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, 15 perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 20 trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, 25 p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate. nonafluorobutanesulfonate, perfluorohexanesulfonate, 30

4-methoxyphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium 4-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 3-methoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 4-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 2-n-butoxuphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium

perfluorooctanesulfonate, .p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 5 trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorooctanesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 10 trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, 15 pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, 20 perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate,

25

30

4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylphenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium

3,5-dimethyl-4-methoxyphenyldiphenylsulfonium trifluoromethanesulfonate, 3,5-dimethyl-4-methoxyphenyldiphenylsulfonium nonafluorobutanesulfonate,

3,5-dimethyl-4-methoxyphenyldiphenylsulfonium perfluorohexanesulfonate, 3,5-dimethyl-4-methoxyphenyldiphenylsulfonium perfluorooctanesulfonate, 3,5-dimethyl-4-methoxyphenyldiphenylsulfonium

p-toluenesulfonate,

3,5-dimethyl-4-methoxyphenyldiphenylsulfonium

pentafluorobenzenesulfonate, 3,5-dimethyl-4-methoxyphenyldiphenylsulfonium

p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, 5 perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 10 trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, 15 p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, 4-trifluoromethylphenyldiphenylsulfonium 4-trifluoromethylphenyldiphenylsulfonium 4-trifluoromethylphenyldiphenylsulfonium 20 4-trifluoromethylphenyldiphenylsulfonium 4-trifluoromethylphenyldiphenylsulfonium 4-trifluoromethylphenyldiphenylsulfonium 4-trifluoromethylphenyldiphenylsulfonium 25 p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate. nonafluorobutanesulfonate, perfluorohexanesulfonate,

1-naphthyldiphenylsulfonium

30

4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-fluorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium 4-chlorophenyldiphenylsulfonium

> trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate,

1-naphthyldiphenylsulfonium 1-naphthyldiphenylsulfonium 1-naphthyldiphenylsulfonium 1-naphthyldiphenylsulfonium perfluorooctanesulfonate, 1-naphthyldiphenylsulfonium p-toluenesulfonate, pentafluorobenzenesulfonate,

1-naphthyldiphenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methylphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-methoxyphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-tert-butylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium bis(4-trifluoromethylphenyl)phenylsulfonium

5

15

20

25

30

p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate,

p-trifluoromethylbenzenesulfonate, bis(4-fluorophenyl)phenylsulfonium

trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanesulfonate, p-toluenesulfonate, pentafluorobenzenesulfonate, p-trifluoromethylbenzenesulfonate, trifluoromethanesulfonate, nonafluorobutanesulfonate, perfluorohexanesulfonate, perfluorooctanefonate, p-toluenesulfonate, pentafluorobenzenesulfonate and

p-trifluoromethylbenzenesulfonate.

4-methylphenyldiphenylsulfonium

5

10

15

20

25

30

bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium

The preferable specific examples of the sulfonium salt (inorganic strong acid salt) represented by the general formula [10] include, for example, 4-methylphenyldiphenylsulfonium perchlorate, 4-methylphenyldiphenylsulfonium tetrafluoroborate, 4-methylphenyldiphenylsulfonium hexafluorophosphate, 4-methylphenyldiphenylsulfonium hexafluoroarsenate, 4-methylphenyldiphenylsulfonium hexafluoroantimonate, 4-methylphenyldiphenylsulfonium tetraphenylborate,

tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 4-methylphenyldiphenylsulfonium tetrakis(pentafluorophenyl)borate, 4-methylphenyldiphenylsulfonium tetraphenylgallate, 4-methylphenyldiphenylsulfonium tetrakis(pentafluorophenyl)gallate, 5 3-methylphenyldiphenylsulfonium perchlorate, 3-methylphenyldiphenylsulfonium tetrafluoroborate, 3-methylphenyldiphenylsulfonium hexafluorophosphate, 3-methylphenyldiphenylsulfonium hexafluoroarsenate, 3-methylphenyldiphenylsulfonium hexafluoroantimonate, 10 3-methylphenyldiphenylsulfonium tetraphenylborate, 3-methylphenyldiphenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, tetrakis(pentafluorophenyl)borate, 3-methylphenyldiphenylsulfonium 3-methylphenyldiphenylsulfonium tetraphenylgallate, 15 3-methylphenyldiphenylsulfonium tetrakis(pentafluorophenyl)gallate, 2-methylphenyldiphenylsulfonium perchlorate, 2-methylphenyldiphenylsulfonium tetrafluoroborate, 2-methylphenyldiphenylsulfonium hexafluorophosphate, 2-methylphenyldiphenylsulfonium hexafluoroarsenate, 20 2-methylphenyldiphenylsulfonium hexafluoroantimonate, 2-methylphenyldiphenylsulfonium tetraphenylborate, 2-methylphenyldiphenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 2-methylphenyldiphenylsulfonium tetrakis(pentafluorophenyl)borate, 25 2-methylphenyldiphenylsulfonium tetraphenylgallate, 2-methylphenyldiphenylsulfonium tetrakis(pentafluorophenyl)gallate, 4-tert-butylphenyldiphenylsulfonium perchlorate, 4-tert-butylphenyldiphenylsulfonium tetrafluoroborate, 4-tert-butylphenyldiphenylsulfonium hexafluorophosphate, 30 4-tert-butylphenyldiphenylsulfonium hexafluoroarsenate,

	4-tert-butylphenyldiphenylsulfonium	hexafluoroantimonate,
	4-tert-butylphenyldiphenylsulfonium	tetraphenylborate,
	4-tert-butylphenyldiphenylsulfonium	
	tetrakis{3,5-bis(trifluoromethyl)phenyl}bo	orate,
5	4-tert-butylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)borate,
	4-tert-butylphenyldiphenylsulfonium	tetraphenylgallate,
	4-tert-butylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)gallate,
	4-cyclohexylphenyldiphenylsulfonium	perchlorate,
	4-cyclohexylphenyldiphenylsulfonium	tetrafluoroborate,
10	4-cyclohexylphenyldiphenylsulfonium	hexafluorophosphate,
	4-cyclohexylphenyldiphenylsulfonium	hexafluoroarsenate,
	4-cyclohexylphenyldiphenylsulfonium	hexafluoroantimonate,
	4-cyclohexylphenyldiphenylsulfonium	tetraphenylborate,
	4-cyclohexylphenyldiphenylsulfonium	
15	tetrakis{3,5-bis(trifluoromethyl)phenyl}bo	orate,
	4-cyclohexylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)borate,
	4-cyclohexylphenyldiphenylsulfonium	tetraphenylgallate,
	4-cyclohexylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)gallate,
	4-methoxyphenyldiphenylsulfonium	perchlorate,
20	4-methoxyphenyldiphenylsulfonium	tetrafluoroborate,
	4-methoxyphenyldiphenylsulfonium	hexafluorophosphate,
	4-methoxyphenyldiphenylsulfonium	hexafluoroarsenate,
	4-methoxyphenyldiphenylsulfonium	hexafluoroantimonate,
	4-methoxyphenyldiphenylsulfonium	tetraphenylborate,
25	4-methoxyphenyldiphenylsulfonium	
	tetrakis{3,5-bis(trifluoromethyl)phenyl}bo	orate,
	4-methoxyphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)borate,
	4-methoxyphenyldiphenylsulfonium	tetraphenylgallate,
	A-methoxyphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)gallate,
30	3-methoxyphenyldiphenylsulfonium	perchlorate,

fluoroborate,
rophosphate,
oroarsenate,
oantimonate,
henylborate,
henyl)borate,
henylgallate,
nenyl)gallate,
perchlorate,
fluoroborate,
rophosphate,
oroarsenate,
pantimonate,
henylborate,
,
nenyl)borate,
henylgallate,
nenyl)gallate,
perchlorate,
fluoroborate,
ophosphate,
oroarsenate,
oantimonate,
henylborate,
nenyl)borate,
nei

2-n-butoxyphenyldiphenylsulfonium 2-n-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 5 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 10 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 4-tert-butoxyphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 15 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 20 tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 2,4,6-trimethylphenyldiphenylsulfonium 25 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium 4-methylthiophenyldiphenylsulfonium

4-methylthiophenyldiphenylsulfonium

4-methylthiophenyldiphenylsulfonium

30

tetraphenylgallate,
tetrakis(pentafluorophenyl)gallate,
perchlorate,
tetrafluoroborate,
hexafluorophosphate,
hexafluoroarsenate,
hexafluoroantimonate,
tetraphenylborate,

tetrakis(pentafluorophenyl)borate,
tetraphenylgallate,
tetrakis(pentafluorophenyl)gallate,
perchlorate,
tetrafluoroborate,
hexafluorophosphate,
hexafluoroarsenate,
hexafluoroantimonate,
tetraphenylborate,

tetrakis(pentafluorophenyl)borate,
tetraphenylgallate,
tetrakis(pentafluorophenyl)gallate,
perchlorate,
tetrafluoroborate,
hexafluorophosphate,
hexafluoroarsenate,
hexafluoroantimonate,
tetraphenylborate,

	4-methylthiophenyldiphenylsulfonium		
	tetrakis{3,5-bis(trifluoromethyl)phenyl}borate,		
	4-methylthiophenyldiphenylsulfonium tetrakis(pentafluorophenyl)borat	e,	
	4-methylthiophenyldiphenylsulfonium tetraphenylgallat	e,	
, 5	4-methylthiophenyldiphenylsulfonium tetrakis(pentafluorophenyl)gallat	e,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium perchlorate	e,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium tetrafluoroborate	e,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium hexafluorophosphate		
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium hexafluoroarsenate	e,	
10	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium hexafluoroantimonate	e,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium tetraphenylborate	e,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium		
	tetrakis{3,5-bis(trifluoromethyl)phenyl}borate,	-	
,·· ·	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium		
15	tetrakis(pentafluorophenyl)borate,		
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium tetraphenylgallate	∍,	
	3,5-dimethyl-4-methoxyphenyldiphenylsulfonium		
	tetrakis(pentafluorophenyl)gallate, 4-fluorophenyldiphenylsulfonium	n	
	perchlorate, 4-fluorophenyldiphenylsulfonium tetrafluoroborate	Э,	
20	4-fluorophenyldiphenylsulfonium hexafluorophosphate	∍,	
	4-fluorophenyldiphenylsulfonium hexafluoroarsenate	∋,	
	4-fluorophenyldiphenylsulfonium hexafluoroantimonate	€,	
	4-fluorophenyldiphenylsulfonium tetraphenylbora		
	4-fluorophenyldiphenylsulfonium		
25	tetrakis{3,5-bis(trifluoromethyl)phenyl}borate,		
	4-fluorophenyldiphenylsulfonium tetrakis(pentafluorophenyl)borate	∍,	
	4-fluorophenyldiphenylsulfonium tetraphenylgallate	∍,	
	4-fluorophenyldiphenylsulfonium tetrakis(pentafluorophenyl)gallate	€,	
	4-chlorophenyldiphenylsulfonium perchlorate	€,	
30	4-chlorophenyldiphenylsulfonium tetrafluoroborate	€,	

	4-chlorophenyldiphenylsulfonium	hexafluorophosphate,
	4-chlorophenyldiphenylsulfonium	hexafluoroarsenate,
	4-chlorophenyldiphenylsulfonium	hexafluoroantimonate,
	4-chlorophenyldiphenylsulfonium	tetraphenylborate,
5	4-chlorophenyldiphenylsulfonium	
	tetrakis{3,5-bis(trifluoromethyl)phenyl}bora	ate,
	4-chlorophenyldiphenylsulfonium	tetrakis(pentafluorophenyl)borate,
-	4-chlorophenyldiphenylsulfonium	tetraphenylgallate,
	4-chlorophenyldiphenylsulfonium	tetrakis(pentafluorophenyl)gallate,
10	4-trifluoromethylphenyldiphenylsulfonium	perchlorate,
	4-trifluoromethylphenyldiphenylsulfonium	tetrafluoroborate,
	4-trifluoromethylphenyldiphenylsulfonium	hexafluorophosphate,
	4-trifluoromethylphenyldiphenylsulfonium	hexafluoroarsenate,
	4-trifluoromethylphenyldiphenylsulfonium	hexafluoroantimonate,
15	4-trifluoromethylphenyldiphenylsulfonium	tetraphenylborate,
	4-trifluoromethylphenyldiphenylsulfonium	•
	tetrakis{3,5-bis(trifluoromethyl)phenyl}bora	ate,
	4-trifluoromethylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)borate,
	4-trifluoromethylphenyldiphenylsulfonium	tetraphenylgallate,
20	4-trifluoromethylphenyldiphenylsulfonium	tetrakis(pentafluorophenyl)gallate,
	bis(4-methylphenyl)phenylsulfonium	perchlorate,
	bis(4-methylphenyl)phenylsulfonium	- tetrafluoroborate,
	bis(4-methylphenyl)phenylsulfonium	hexafluorophosphate,
	bis(4-methylphenyl)phenylsulfonium	hexafluoroarsenate,
25	bis(4-methylphenyl)phenylsulfonium	hexafluoroantimonate,
	bis(4-methylphenyl)phenylsulfonium	tetraphenylborate,
	bis(4-methylphenyl)phenylsulfonium	· · · · · · · · · · · · · · · · · · ·
	tetrakis{3,5-bis(trifluoromethyl)phenyl}bora	ate,
	bis(4-methylphenyl)phenylsulfonium	tetrakis(pentafluorophenyl)borate,
30	bis(4-methylphenyl)phenylsulfonium	tetraphenylgallate,

bis(4-methylphenyl)phenylsulfonium tetrakis(pentafluorophenyl)gallate, bis(4-methoxyphenyl)phenylsulfonium perchlorate, bis(4-methoxyphenyl)phenylsulfonium tetrafluoroborate, bis(4-methoxyphenyl)phenylsulfonium hexafluorophosphate, 5 bis(4-methoxyphenyl)phenylsulfonium hexafluoroarsenate, bis(4-methoxyphenyl)phenylsulfonium hexafluoroantimonate, bis(4-methoxyphenyl)phenylsulfonium tetraphenylborate, bis(4-methoxyphenyl)phenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 10 bis(4-methoxyphenyl)phenylsulfonium, tetrakis(pentafluorophenyl)borate, bis(4-methoxyphenyl)phenylsulfonium tetraphenylgallate, bis(4-methoxyphenyl)phenylsulfonium tetrakis(pentafluorophenyl)gallate, bis(4-tert-butylphenyl)phenylsulfonium perchlorate, tetrafluoroborate, bis(4-tert-butylphenyl)phenylsulfonium 15 bis(4-tert-butylphenyl)phenylsulfonium hexafluorophosphate, bis(4-tert-butylphenyl)phenylsulfonium hexafluoroarsenate, bis(4-tert-butylphenyl)phenylsulfonium hexafluoroantimonate, bis(4-tert-butylphenyl)phenylsulfonium tetraphenylborate, bis(4-tert-butylphenyl)phenylsulfonium 20 tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, bis(4-tert-butylphenyl)phenylsulfonium tetrakis(pentafluorophenyl)borate, bis(4-tert-butylphenyl)phenylsulfonium tetraphenylgallate, bis(4-tert-butylphenyl)phenylsulfonium tetrakis(pentafluorophenyl)gallate, bis(4-trifluoromethylphenyl)phenylsulfonium perchlorate, 25 bis(4-trifluoromethylphenyl)phenylsulfonium tetrafluoroborate, bis(4-trifluoromethylphenyl)phenylsulfonium hexafluorophosphate, bis(4-trifluoromethylphenyl)phenylsulfonium hexafluoroarsenate, bis(4-trifluoromethylphenyl)phenylsulfonium hexafluoroantimonate, bis(4-trifluoromethylphenyl)phenylsulfonium tetraphenylborate,

bis(4-trifluoromethylphenyl)phenylsulfonium

30

tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, bis(4-trifluoromethylphenyl)phenylsulfonium tetrakis(pentafluorophenyl)borate,

bis(4-trifluoromethylphenyl)phenylsulfonium

tetraphenylgallate,

bis(4-trifluoromethylphenyl)phenylsulfonium 5 tetrakis(pentafluorophenyl)gallate, 1-naphthyldiphenylsulfonium perchlorate, tetrafluoroborate, 1-naphthyldiphenylsulfonium hexafluorophosphate, 1-naphthyldiphenylsulfonium hexafluoroarsenate, 1-naphthyldiphenylsulfonium hexafluoroantimonate, 10 1-naphthyldiphenylsulfonium tetraphenylborate, 1-naphthyldiphenylsulfonium 1-naphthyldiphenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, tetrakis(pentafluorophenyl)borate, 1-naphthyldiphenylsulfonium tetraphenylgallate, 1-naphthyldiphenylsulfonium tetrakis(pentafluorophenyl)gallate, 1-naphthyldiphenylsulfonium 15 perchlorate, bis(4-fluorophenyl)phenylsulfonium tetrafluoroborate, bis(4-fluorophenyl)phenylsulfonium hexafluorophosphate, bis(4-fluorophenyl)phenylsulfonium hexafluoroarsenate, bis(4-fluorophenyl)phenylsulfonium hexafluoroantimonate, 20 bis(4-fluorophenyl)phenylsulfonium tetraphenylborate, bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium

bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-fluorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium

25

30

tetrakis{3,5-bis(trifluoromethyl)phenyl}borate,

tetrakis(pentafluorophenyl)borate,
tetraphenylgallate,
tetrakis(pentafluorophenyl)gallate,
perchlorate,
tetrafluoroborate,
hexafluorophosphate,
hexafluoroarsenate,

bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, hexafluoroantimonate, tetraphenylborate,

bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-chlorophenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium

5

10

20

25

30

tetrakis(pentafluorophenyl)borate, tetraphenylgallate, tetrakis(pentafluorophenyl)gallate, perchlorate, tetrafluoroborate, hexafluorophosphate, hexafluoroarsenate, hexafluoroantimonate, tetraphenylborate,

tetrakis{3,5-bis(trifluoromethyl)phenyl}borate, 15

bis(4-hydroxyphenyl)phenylsulfonium bis(4-hydroxyphenyl)phenylsulfonium

tetrakis(pentafluorophenyl)borate, tetraphenylgallate and bis(4-hydroxyphenyl)phenylsulfonium tetrakis(pentafluorophenyl)gallate.

The sulfonium salt represented by the general formula [4] can be synthesized by the following method.

The diaryl sulfoxide represented by the general formula [1] is dissolved in an appropriate solvent and added with the activator with high affinity for an oxygen atom (hereinafter, abbreviated as an activator relating to the present invention) to obtain a homogenous solution. In contrast, an aryl Grignard reagent represented by the general formula [2] is prepared according to a common method, and then the above homogenous solution of the diaryl sulfoxide and the activator relating to the present invention is added thereto at -78 to 50°C, followed by reacting for under stirring for 0.1 to 2 hours. After termination of the reaction, the obtained reaction mixture is reacted at 0 to 50°C with the strong acid represented by the general formula [3] or a salt

thereof to obtain the triarylsulfonium salt represented by the general formula [4].

The diaryl sulfoxide represented by the general formula [1] may be a commercially available product or one synthesized appropriately according to a common method (e.g. Ber., 23, 1844 (1890), J.Chem.Soc.(C),2424 (1969), Synlett,2003 (13), p.2029, etc.).

5

10

15

20

25

30

The aryl Grignard reagent represented by the general formula [2] may be a commercially available product or one synthesized appropriately according to a common method.

An amount of use of the activator relating to the present invention depends on kinds of the diaryl sulfoxide represented by the general formula [1] to be used, the aryl Grignard reagent represented by the general formula [2] to be used and a solvent to be used, and the lower limit thereof is preferably in the order of 3, 4 and 4.5 equivalents and the upper limit thereof is preferably in the order of 7.5, 7 and 6 equivalents, relative to an amount of the diaryl sulfoxide, and the lower limit thereof is preferably in the order of 1.2, 1.6 and 1.8 equivalents and the upper limit thereof is preferably in the order of 3, 2.8 and 2.4 equivalents, relative to an amount of the aryl Grignard reagent.

An amount of use of the aryl Grignard reagent represented by the general formula [2] depends on kinds of the diaryl sulfoxide represented by the general formula [1] to be used and a solvent to be used, and is 1.0 to 10 equivalents, preferably 2.0 to 5.0 equivalents, relative to an amount of the diaryl sulfoxide.

The reaction solvent to be used includes ethers such as ethyl ether, isopropyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane, tert-buthyl methyl ether and cyclopentyl methyl ether, halogenated hydrocarbons such as methylene chloride, methylene bromide, 1,2-dichloroethane and chloroform and aromatic hydrocarbons such as benzene, toluene and xylene. These solvents may be used alone or in a suitable combination of two or more kinds thereof.

A halogen salt among triarylsulfonium salts obtained by the method of the present invention can be obtained according to an ordinary method (see, e.g. WO2002/092559, etc.. Namely, the halogen salts are dissolved in alcohols such as methanol, ethanol and isopropanol, and treated with silver oxide and then various acids of 1.0 to 5.0 times by mole is added thereto. After formed silver halide is filtered off and the alcohols are evaporated off, the mixture is dissolved again in an organic solvents such as methylene chloride, 1,2-dichloroethane, ethyl acetate, butyl acetate, propylene glycol monomethyl ether acetate, methyl isobutyl ketone and methyl ethyl ketone. The obtained solution is washed with water and then concentrated under reduced pressure to obtain a triarylsulfonium salt of which the halogen atom as the counter anion is substituted with a counter anion derived from an objective acid.

In the case of reaction in two layers system, the triarylsulfonium salt is dissolved in two layer solvents of water and an organic solvent such as methylene chloride, 1,2-dichloroethane, ethyl acetate, butyl acetate, propylene glycol monomethyl ether acetate, methyl isobutyl ketone and methyl ethyl ketone, and reacted with various acids or their alkaline metal salt or their alkaline-earth metal salt of 1.0 to 5.0 times by mole. After termination of the reaction, the obtained reaction mixture is washed with water and then concentrated under reduced pressure to obtain a triarylsulfonium salt of which the halogen atom as the counter anion is substituted with a counter anion derived from an objective acid.

Post-treatment after the reaction may be conducted according to a common method in this field.

The method for producing a triarylsulfonium salt, of the present invention can efficiently produce a triarylsulfonium salt relating to the present invention in a high yield by using a larger amount of an activator relating to the present invention than that conventionally used, without having such problems accompanied with conventional method as severe reaction conditions under high temperature (e.g. reflux operation by heating, melt

reaction, etc.), generation of sulfurous acid gas, drainage of a large amount of aluminum waste liquid, production of a sulfonium salt alone having the same three aromatic rings on the cation portion and formation of byproducts as impurities.

Further, a triarylsulfonium salt relating to the present invention can easily produce a triarylsulfonium salt of which the counter anion is substituted with an objective counter anion, by reacting with a compound derived from an objective anion.

Furthermore, because a triarylsulfonium salt produced by the method of the present invention contains an extremely small amount of byproducts, use of the triarylsulfonium salt as an acid generating agent can expect such effects as improvement of roughness on a profile or a sidewall of a hyperfine pattern and formation of a good rectangle pattern of reduced edge roughness.

The present invention will be explained in detail referring to the following examples, experimental examples and comparative examples, but the present invention is not limited thereto by any means.

EXAMPLE

5

10

15

20

25

30

Example 1. Synthesis of 4-methylphenyldiphenylsulfonium bromide

In a 4-methylphenyl Grignard reagent of 1.32 L (1.88 mol, 1.42 mol/L, 2.5 equiv.) prepared by a common method from 4-bromotoluene and magnesium as raw materials using tetrahydrofuran (THF) as a solvent was added a solution dissolving diphenyl sulfoxide of 151.71 g (0.75 mol, 1 equiv.) and chlorotrimethylsilane (TMSCl) of 407.25 g (3.75 mol, 5 equiv.) in THF of 0.6 L at -5°C to room temperature, followed by reacting under stirring for 30 minutes. After termination of the reaction, the resultant reaction mixture was poured into 12% hydrobromic acid of 1.1 L and extracted two times with dichloromethane of 1.8 L. The obtained product was washed with water and then concentrated to dryness and crystallized in acetone of 1.8 L to obtain the product of 203.7 g as a white crystal (yield: 76%). Property data thereof are

shown in Table 1.

Examples 2 to 16. Synthesis of various sulfonium salts

The same procedure as in Example 1 was carried out except for using the predetermined aryl halides shown in Tables 1 to 3 as an aryl halide instead of 4-bromotoluene used in Example 1, to obtain objective compounds. The results are shown in Tables 1 to 3.

10

15

20 ...

Table 1

Exam.	aryl halide	product	Physical property data
1	4-bromoto	4-methylphenyldi	yeild: 76%; m.p.; 243.1-243.6 °C;
	luene .	phenylsulfonium	¹ H-NMR(400MHz, CDCl ₃) $\delta = 7.84-7.71(12H, m,$
		bromide	Ph), 6.73(2H, d, J=8.54Hz, Ph), 2.48(3H, s, CH3);
			IR(KBr)(cm ⁻¹)=3069, 3045, 2984, 2359, 1591,
7			1475, 1446, 1309, 1188, 1155, 1066, 995, 808,
			763, 686
2	3-bromoto	3-methylphenyldi	yeild: 77%; m.p.: 126.7-128°C; ¹ H-NMR(400MHz,
	luene	phenylsulfonium	CDCl ₃) $\delta = 7.87 - 7.84(4H, m, Ph), 7.82 - 7.72 (6H,$
		bromide	m, Ph), 7.64-7.57 (4H, m, Ph), 2.46(3H, s, CH ₃);
			IR(KBr)(cm ⁻¹)=3440, 3079, 3030, 1622, 1599,
			1476, 1445, 1317, 1068, 995, 789, 767, 750, 684
3	2-bromoto	2-methylphenyldi	yeild: 64%, m.p.: 228.6-228.9°C;
	luene	phenylsulfonium	$^{1}\text{H-NMR}(400\text{MHz}, \text{CDCl}_{3})$ $\delta = 7.86-7.73(10\text{H}, \text{m},$
		bromide	Ph), 7.68-7.65 (1H, m, Ph), 7.55-7.32 (2H, m,
			Ph), 7.09(1H, J=8.30Hz, Ph), 2.66(3H, s, CH ₃);
			IR(KBr)(cm ⁻¹)=3476, 3404, 3077, 2993, 2338,
		·	1591, 1476, 1446, 1278, 1178, 1159, 1072, 995,
			765, 688
4	1-bromo-4	4-tert-butylphen	yeild: 79%; m.p.: 232.0-233.2°C;
	-tert-butyl	yldiphenylsulfoni	¹ H-NMR(400MHz, CDCl ₃) δ = 7.87-7.70(14H, m,
	benzene	um bromide	Ph), 1.35(9H, s, (CH ₃) ₃); IR(KBr)(cm ⁻¹)=3045, 2966, 1587, 1473, 1444, 1396, 1363, 1309,
			1194, 1178, 1113, 1072, 995, 852, 823, 763, 688
5	1-bromo-4	4-cyclohexylphen	yeild: 93%; m.p.: 232.0-233.2°C;
3	-cyclohexy	yldiphenylsulfoni	1 H-NMR(400MHz, CDCl ₃) $\delta = 7.85-7.54(12H, m,$
	lbenzene	um bromide	Ph), 7.54-7.51(2H, m, Ph), 2.61(1H, dt,
			J=6.35Hz, J=2.44Hz, CH), 1.95-1.81(4H, m,
			CH ₂), 1.76(1H, dddd, J-1.47Hz, J=2.68Hz,
	•		J=8.00Hz, J=13.03Hz, CH), 1.30-1.19(4H, m,
,		÷.	CH ₂), 1.25(1H, dddd, J-3.14Hz, J=7.20Hz,
			J=8.70Hz, J=25.64Hz, CH ₂); IR(KBr)(cm ⁻¹)=3412,
			2924, 2851, 2091, 1585, 1475, 1444, 1410,
		•	1327, 1186, 1111, 1068, 1022, 997, 835, 754,
			684
6	1-bromo-4	4-methoxyphenyl	yeild: 91%; m.p.: 155.0-156.3°C;
	-methoxyb	diphenylsulfoniu	$^{1}\text{H-NMR}(400\text{MHz}, CDCl_{3})$ $\delta = 7.89(2\text{H}, dd,$
	enzene	m bromide	J=1.95Hz, J=7.08Hz, Ph), 7.80-7.68(10H, m, Ph),
			7.23(2H, dd, J=1.95Hz, J=7.08Hz, Ph), 3.92(3H,
			s, CH ₃ O); IR(KBr)(cm ⁻¹)=3481, 3393, 3080, 2841,
			2575, 2019, 1587, 1495, 1475, 1444, 1415,
			1311, 1269, 1178, 1116, 1070, 1016, 939, 856,
			837, 798, 756, 686

BEST AVAILABLE COPY

Table 2

- 1	Exam.	aryl halide	product	Physical property data		
	7	1-bromo-3	3-methoxypheny	yield: 77%; m.p.: 88.4-89.8°C; ¹ H-NMR(400MHz,		
		-methoxyb	ldiphenylsulfoni	CDCl ₃) $\delta = 7.89 - 7.83(4H, m, Ph), 7.80 - 7.67(6H,$		
		enzene	um bromide	m, Ph), 7.63(1H, s, Ph), 7.59(1H, t, J=8.18Hz,		
		<u>.</u> [Ph), 7.25(1H, d, J=8.18Hz, Ph), 7.21(1H, d,		
				J=8.18Hz, Ph), 3.89(3H, s, CH ₃ O); IR(KBr)(cm ⁻¹)=		
				3466, 3387, 3084, 3032, 3015, 2976, 2839,		
				1591, 1483, 1444, 1427, 1286, 1250, 1188,		
				1072, 1032, 997, 875, 785, 761, 684		
	8	1-bromo-2	4-butoxyphenyld	yield: 78%; m.p.: 130.4-132.5°C;		
		-butoxybe	iphenylsulfoniu	1 H-NMR(400MHz, CDCl ₃) δ =7.87(2H, d,		
		nzene	m bromide	J=8.79Hz, Ph), 7.80-7.68(10H, m, Ph), 7.19(2H,		
		4		d, J=9.03Hz, Ph), 4.06(2H, t, J=6.34Hz, OCH ₂),		
				1.79(2H,dt, J=6.34Hz, J=21.49, CH ₂), 1.49(2H,		
				dq, J=7.45Hz, J=21.49Hz, CH ₂), 0.97(3H, t,		
		•		$J=7.45Hz$, CH_3); $IR(KBr)(cm^{-1})=3483$, 3406 ,		
		-		3192, 3080, 3022, 2957, 2874, 2575, 1900,		
				1767, 1682, 1587, 1475, 1444, 1415, 1309,		
				1261, 1178, 1120, 1068, 1022, 999, 964, 856,		
				763, 688		
	9 .	1-bromo-4	4-tert-butoxyphe	yield: 40%; m.p.: 89.4-95.5°C; ¹ H-NMR(400MHz,		
		-tert-butox	nyldiphenylsulfo	CDCl ₃) δ =7.86-7.81(6H, m, Ph), 7.74-7.28(6H,		
		ybenzene	nium bromide	m, Ph), 7.23(2H, d, J=9.03Hz, Ph), 1.49(9H, s,		
				CH ₃); IR(KBr)(cm ⁻¹)= 3053, 2972, 2872, 1579,		
			•	1491, 1475, 1442, 1396, 1369, 1253, 1163,		
	10		A 1 1.1 . 1	1068, 997, 898, 866, 765, 744, 684		
	10	1-bromo-4	4-methylthiophe	yield: 83%; m.p.: 160.8-161.8°C;		
		-methylthi	nyldiphenylsulfo	¹ H-NMR(400MHz, CDCl ₃) δ = 7.86-7.78(6H, m,		
		obenzene	nium bromide	Ph), 7.76-7.69(6H, m, Ph), 7.48(2H, d, J=8.54Hz,		
				Ph), 2.53(3H, s, CH ₃ S); IR(KBr)(cm ⁻¹)= 3447,		
				3045, 2990, 2943, 1566, 1547, 1475, 1441, 1402, 1313, 1201, 1178, 1099, 1062, 997, 825,		
l						
	11	1-bromo-2,	2,4,6-trimethylp	804, 761, 748, 682 yield: 23%; m.p.: 202.0-202.6°C;		
	11	4,6-trimet	henyldiphenylsul	yield. 25%, in.p., 202.0-202.6 C, 1 H-NMR(400MHz, CDCl ₃) δ = 7.80-7.76(6H, m,		
	.	hylbenzene	fonium bromide	Ph), 7.70-7.68(4H, m, Ph), 7.23(2H, s, Ph),		
	1	ing it crize it	· · · ·	2.43(3H, s, CH ₃), 2.36(6H, s, CH ₃);		
		·		IR(KBr)(cm ⁻¹)= 3449, 3387, 3057, 2991, 1597,		
			·	1572, 1471, 1446, 1385, 1300, 1172, 1039, 997,		
				879, 754, 686		
L		 	_,}			

Table 3

	Exam.	aryl halide	product	Physical property data		
	13	1-bromo-4	4-fluorophenyldi	yield: 66%; m.p.: 222.0-223.2°C;		
		-fluoroben	phenylsulfonium	1 H-NMR(400MHz, CDCl ₃) δ =8.11-8.07(2H, m,		
-		zene	bromide	Ph), 7.88-7.86(4H, m, Ph), 7.79-7.69(6H, m, Ph),		
-	 ·			7.44-7.39(2H, m; Ph); IR(KBr)(cm ⁻¹)= 3466,		
٠				3071, 3015, 2986, 1587, 1491, 1446, 1404,		
				1309, 1240, 1165, 1103, 1066, 995, 844, 815,		
Ì			,	756, 686		
	1.4	1-bromo-4	4-chlorophenyldi	yield: 66%; m.p.: 221.6-222.6°C;		
		-chloroben	phenylsulfonium	1 H-NMR(400MHz, CDCl ₃) δ =8.05-7.73(6H, m,		
		zene	bromide	Ph), 7.72-7.61(8H, m, Ph); IR(KBr)(cm ⁻¹)= 3478,		
	-			3069, 3003, 2953, 1570, 1475, 1446, 1400,		
ļ				1313, 1282, 1184, 1091, 1068, 1008, 997, 933,		
1				841, 815, 754, 684		
	15 ·	1-bromo-4	4-trifluoromethyl	yield: 72%; m.p.: 221.6-222.6°C;		
.		-trifluorom	phenyldiphenyls	1 H-NMR(400MHz, CDCl ₃) δ =8.18(2H, d,		
-		ethylbenze	ulfonium	J=8.30Hz, Ph), 7.96-7.94(6H, m, Ph),		
.	• •	ne	bromide	7.82-7.72(6H, m, Ph); $IR(KBr)(cm^{-1})= 3439$,		
				3026, 1604, 1477, 1446, 1402, 1325, 1176,		
-				1134, 1060, 1010, 844, 752, 702, 684		
1	16	1-bromona	1-naphthyldiphe	yield: 42%; m.p.: 193.9-195.3°C;		
	à.	phthalene	nylsulfonium	1 H-NMR(400MHz, CDCl ₃) δ =8.37(1H, d,		
			bromide	J=8.06Hz, C10H7), 8.29(1H, d, J=8.30Hz,		
				$C_{10}H_7$), 8.07(1H, d, J=7.81Hz, $C_{10}H_7$),		
				7.92-7.88(4H, m, Ph),7.83-7.67(9H, m, Ph,		
				$C_{10}H_7$), 7.48(1H, d, J=7.66Hz, $C_{10}H_7$);		
	ē			IR(KBr)(cm ⁻¹)= 3460, 3391, 3049, 1618, 1593,		
				1504, 1475, 1446, 1367, 1346, 1323, 1290,		
				1265, 1165, 1070, 997, 943, 864, 806, 779, 763,		
Į		<u> </u>		688, 661		

Examples 17 to 23. Synthesis of various sulfonium salts

The same procedure as in Example 1 was carried out except for using bromobenzene as an aryl halide instead of 4-bromotoluene used in Example 1 and the predetermined sulfoxides shown in Tables 4 and 5 as a sulfoxide instead of diphenyl sulfoxide, to obtain objective compounds. The results are shown in Table 4.

5

Table 4

	Exam.	aryl halide	product	Physical property data
	17	bis(4-meth	bis(4-methylp	ÿield: 90%; m.p.: 207.8-208.9°C; ¹ H-NMR(400MHz,
		ylphenyl)s	henyl)phenyls	CDCl ₃) δ =7.78(2H, d, J=7.81Hz, Ph),
		ulfoxide	ulfonium	7.73-7.68(7H, m, Ph), 7.48(4H, d, J=8.55Hz, Ph),
			bromide	2.45(6H, S, CH ₃); IR(KBr)(cm ⁻¹)= 3617, 3065, 3003,
				2955, 1589, 1491, 1443, 1402, 1315, 1290, 1186,
Ì				1124, 1068, 1014, 825, 806, 760, 688
	18	bis(4-meth	bis(4-methoxy	yield: 94%; colorless oily substance;
		oxyphenyl)	phenyl)phenyl	¹ H-NMR(400MHz, CDCl ₃) δ =7.81(4H, d,
		sulfoxide	sulfonium	J=8.79Hz, Ph), 7.72-7.69(5H, m, Ph), 7.20(4H, D,
		•	bromide	$J=8.79$ Hz, Ph), 3.90(6H, s, OCH ₃); $IR(KBr)(cm^{-1})=$
	,			3400, 3086, 2976, 2841, 2575, 1589, 1495, 1445,
				1416, 1311, 1271, 1180, 1126, 1076, 1018, 837,
		• •		798, 752, 686
	19	bis(4-tert-b	bis(4-tert-buty	yield: 91%; m.p.: 245.6-245.9°C; ¹ H-NMR(400MHz,
١		utylphenyl)	lphenyl)phenyl	CDCl ₃) δ = 7.86-7.82(6H, m, Ph), 7.76-7.71(7H, m,
١		sulfoxide	sulfonium	Ph), 1.35(9H, s, CH ₃); IR(KBr)(cm ⁻¹)= 3067, 2964,
		*	bromide	2872, 1587, 1493, 1471, 1446, 1400, 1363, 1269,
				1203, 1117, 1072, 1009, 997, 850, 837, 767, 690
	20	bis(4-triflu	bis(4-trifluoro	yield: 39%; m.p.: 283.9-284.8°C; ¹ H-NMR(400MHz,
		oromethyl	methylphenyl)	CDCl ₃) δ = 7.87-7.85(6H, m, Ph), 7.81-7.04(7H, m,
		phenyl)sulf	phenylsulfoni	Ph); IR(KBr)(cm ⁻¹)= 3073, 3046, 2985, 1578, 1477,
l		oxide	um bromide	1447, 1327, 1138, 1062, 995, 837, 769, 750, 684
1	21	bis(4-fluor	bis(4-fluoroph	yield: 72%; m.p.: 241.6-242.1°C; ¹ H-NMR(400MHz,
	-	ophenyl)su	enyl)phenylsul	CDCl ₃) δ =8.13-8.09(4H, m, Ph), 7.89-7.86(2H, m,
		lfoxide	fonium	Ph), 7.79-7.70(3H, m, Ph), 7.46-7.41(4H, m, Ph);
1			bromide	IR(KBr)(cm ⁻¹)=3574, 3480, 3090, 3047, 3018,
				2976, 1585, 1491, 1448, 1408, 1300, 1240, 1163,
				1105, 1070, 1008, 848, 814, 756, 686
	22	bis(4-chlor	bis(4-chloroph	yield: 66%; m.p.: 179.3-180.4°C; ¹ H-NMR(400MHz,
		ophenyl)su	enyl)phenylsul	CDCl ₃) $\delta = 8.02-7.98(3H, m, Ph), 7.92-7.76(2H, m,$
		lfoxide	fonium	Ph), 7.75-7.65(8H, m, Ph); IR(KBr)(cm ⁻¹)= 3069,
		<u>.</u>	bromide	2984, 1570, 1475, 1446, 1394, 1309, 1157, 1039,
				1064, 997, 829, 769, 746, 686
	23	bis(4-hydr	bis(4-hydroxy	yield: 69%; m.p.: 252.6-253.0°C; ¹ H-NMR(400MHz,
	sulfoxide sulfonium		phenyl)phenyl	CDCl ₃) δ =7.80-7.70(3H, m, Ph), 7.64-7.62(6H, m,
				Ph), 7.13-7.10(4H, m, Ph), 3.30-3.29(2H, brd, OH);
			bromide	IR(KBr)(cm ⁻¹)= 3061, 1595, 1579, 1496, 1441,
				1342, 1288, 1224, 1109, 1072, 846, 744, 719, 679

Formation rate of byproducts in Examples 1 to 23 was measured using high-speed liquid chromatography [Wavelength: 237 nm, Flow rate: 0.75

ml/min, Mobile phase: 6 mM tetrapropylammonium hydroxide (TPAH) solution in water – acetonitrile (water/acetonitrile = 13/7) (pH 7.0), Measuring time: 30 min]. There was no formation of byproducts.

5 Comparative Example 1 and Experimental Examples 1 to 6. Effect of the equivalent of an activator relating to the present invention

The same procedure as in Example 1 was carried out except for using TMSCl (5 equiv.) used in Example 1 in the various equivalents shown in the following Table 5, to obtain objective 4-methylphenyldiphenylsulfonium bromide. Yields of the obtained objective compound, triphenylsulfonium bromide (byproduct 1) and bis(4-methylphenyl)phenyl sulfonium bromide (byproduct 2) are shown in Table 5.

Table 5

10

*	Grignard reagent/	TMSCl/	Objective	Byproduct	Byproduct	
	Diphenylsulfoxide	Diphenylsulfoxide	Compound	1	2	
	(equiv.)	(equiv.)	(%)	(%)	(%)	
Comparative	2.5	2.5	59	3	2	
Example 1						
Experimental	2.5	3.0	72	2	1	
Example 1	2.5	5.0	12	2	1	
Experimental	2.5	4.0	72	1		
Example 2	2.0	7.0	7.2	-		
Experimental		•				
Example 3	2.5	5.0	76			
(Example 1)						
Experimental	2.5	6.0	. 68			
Example 4	2.5	0.0	. 00			
Experimental	2.5	7.0	70			
Example 5	۷.5		,,,			
Experimental	2.5	7.5	70			
Example 6	2.0	7.0	, 0		·	

15

As is clear from the comparison of the result of Comparative Example 1 and Experimental Examples 1 to 6 in Table 5, it can be understood that the yield of the objective compound is high with byproduct formation rates being

extremely low in Experimental Examples 1 to 6, while the yield of the objective compound is low with byproducts being formed in Comparative Example 1. In particular, it can be also understood that byproducts are not formed at all in Experimental Examples 3 to 6.

It can be understood from the above results that byproduct formation is controlled by using an activator relating to the present invention of usually 3 to 7.5 equivalents, preferably 4 to 7 equivalents and more preferably 4.5 to 6 equivalents, relative to 1 equivalent of the diaryl sulfoxide.

INDUSTRIAL APPLICABILITY

5

10

15

20

The method for producing a triarylsulfonium salt, of the present invention can efficiently produce a desired sulfonium salt in a high yield by using a larger amount of an activator with high affinity for an oxygen atom than that conventionally used, without having such problems as severe reaction conditions under high temperature (e.g. reflux operation by heating, melt reaction, etc.), generation of sulfurous acid gas, drainage of a large amount of aluminum waste liquid, production of a sulfonium salt alone having the same three aromatic rings on the cation portion and formation of byproducts as impurities. Such effects are obtained by greatly increasing an amount of use of an activator with high affinity for an oxygen atom, which has not been predicted at all.

This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

Dolooto in the initiages include out the new manages to the local section and				
☐ BLACK BORDERS				
☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES				
☐ FADED TEXT OR DRAWING				
☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING				
☐ SKEWED/SLANTED IMAGES				
☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS				
GRAY SCALE DOCUMENTS				
LINES OR MARKS ON ORIGINAL DOCUMENT				
REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY				

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.